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THREE MILE ISLAND NUCLEAR STATION
UNIT #2 ABNORMAL PROCEDURE 2203-2.4
SECONDARY SERVICES CLOSED COOLING WATER FAILURE

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Unit 1 Staff Recommends Approval

Approval NA Date
Cognizant Dept. Head

Unit 2 Staff Recommends Approval

Approval NA Date
Cognizant Dept. Head

Unit 1 PORC Recommends Approval

NA Date
Chairman of PORC

PORC comments of included
(date)

By Date

Unit 2 PORC Recommends Approval

JA Macken Jr Date 6-20-77
Chairman of PORC

PORC comments of included
(date)

By Date

Approval JA Miller Date 6/20/77
Station Superintendent/
Unit Superintendent

THREE MILE ISLAND NUCLEAR STATION

UNIT #2 ABNORMAL PROCEDURE 2203-2.4

SECONDARY SERVICES CLOSED COOLING WATER FAILURE

1.0 SYMPTOMS

- 1.1 Secondary Services Closed Cooling Water Pumps Low Suction Alarm at at 8 psig (decreasing) - Alarm 8.A8.
- 1.2 Secondary Services Closed Cooling Water Pump Trip - Alarm 8.D8.
- 1.3 Secondary Services Closed Cooling Water Head Tank High/Low Level Alarm at 76 inches (high) and 25 inches (low) - Alarm 8.B8.
- 1.4 Secondary Services Closed Cooling Water Differential Pressure High/Low Alarm at 51 psi (increasing) or 34 psi (decreasing) - Alarm 8.C8.
- 1.5 High temperatures from computer for components served by SSCW.
- 1.6 Turbine trip on loss of secondary service closed cooling water - Alarm 8.E3.

2.0 IMMEDIATE ACTION

2.1 Automatic Action

- 2.1.1 Standby Secondary Services Closed Cooling Pump will start automatically if a running pump trips.
- 2.1.2 Secondary Services Closed Cooling Water Head Tank level control will modulate valve DW-V6 to maintain proper level in the head tank.
- 2.1.3 Differential pressure regulating valve SC-V129 will modulate to maintain proper system differential pressure.
- 2.1.4 Main Turbine - Generator will trip upon loss of all three Secondary Closed Cooling Water Pumps.

- 2.1.5 Service Air Compressors will stop upon reaching high discharge air temperature (475°).

2.2 Manual Action

- 2.2.1 Verify that the standby Secondary Services Closed Cooling Pump has started if an operating pump has tripped. If not, manually start the standby pump.
- 2.2.2 If it is impossible to establish normal Secondary Services Cooling Water Flow shutdown the unit as follows:
- 2.2.2.1 Reduce load at maximum rate, to 15% reactor power or as required by Generator, Exciter or Isolated Phase Bus Duct Temperature manually TRIP the turbine.
- 2.2.2.2 Verify that reactor power is in a run back at 20% per minute.

3.0 FOLLOWUP ACTION

- 3.1 If the Secondary Services Cooling Water Head Tank alarms low (25 inches), verify that makeup valve DW-V6 is open to increase level. If not, open manual bypass valve DW-V9.
- 3.2 Monitor pump bearing temperatures on the operating condensate/condensate booster pump and main feed pump. Monitor the following computer points on the CRT display for the operating pumps.

CO-P1A	1521	(max = 210°F)
CO-P1B	1525	(max = 210°F)
CO-P1C	1529	(max = 210°F)
CO-P2A	1538, 1539	(max = 210°F)
CO-P2B	1545, 1546	(max = 210°F)
CO-P2C	1552, 1553	(max = 210°F)

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FW-P1A 1635 (max = 210°F)

FW-P1B 1644 (max = 210°F)

- 3.3 If the measured temperatures exceed the maximum allowable, trip the reactor, and all the pumps in the operating feed string.
- 3.4 If one normal feed string can be maintained, ensure the ICS controls steam generator level at the low level limit when at 15% power.
- 3.5 Attempt to isolate any leakage and/or, while filling the SSCC Surge tank, isolate portions of the system to keep continued supply of SSCC water to operating components of the secondary plant.
- 3.6 Start additional SSCC pumps and valve in additional coolers as needed to maintain adequate cooling to all components in service.
- 3.7 Place the standby SSCC water heat exchanger in service for continued hi SSCC water heat exchanger outlet temp and backwash the heat exchanger.
- 3.8 Shutdown in accordance with 2102-3.1 Unit Shutdown.